



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200
Fax 613 632-5246

601.3011
Job Sheet 181357



Part No: 601.3011

Job Qty: 40 ft

Part Name: P-Seal

JUL 27 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

SEE w/o 181629

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	40 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-2		NIA	AUG 01 2018
100	Purchasing	40 pcs	9/10/18	9/10/18			MCM001-VU	5		
110	Packaging	40 pcs	9/10/18	9/10/18	0.00	0.00	Packaging2			
120	QC	40 pcs	9/10/18	9/10/18	0.00	0.00	QC6			
130	Packaging	40 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1			
140	QC21-SA FT	40 ft	9/10/18	9/10/18	0.00	0.00	QC21			

Part Op 100 - Issue P/O: 040632 Possible Supplier: McMaster Carr Supplier p/n: 1142A76 p-seal Material release
Descriptions: note is required
110 - Ensure Material Release Note is attached
JUL 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1142A76	P-Seal	40 ft (1 ea) 50	90-Start up Operation	5098079

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1142A76	40 50	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040632

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO040632
PO Date: 7/27/18
Due Date: 7/31/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

E-MAILED
JUL 27 2018
cmf

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		4.5NR-21	97386A251 50/pk	Spring Anchor	Firmed	-	7/31/18	50 Ea	0 Ea	50 Ea	\$0.2364/Ea	\$11.82
2		8NR-12	92620A747 10/PK	Rail Bolt	Firmed	-	7/31/18	30 Ea	0 Ea	30 Ea	\$2.084/Ea	\$62.52
3		91400A191	50/pk	Machine Screw 8/32 Unc X 5/16 Ss	Firmed	-	7/31/18	100 Ea	0 Ea	100 Ea	\$0.095/Ea	\$9.50
4		9665K18	1/pk @ 20" long	Lifter/Load Stop Spring	Firmed	-	7/31/18	25 Ea	0 Ea	25 Ea	\$9.39/Ea	\$234.75
5	181357	1142A76	50 ft	P-Seal (601.3011)	Firmed	-	7/31/18	50 ft	0 ft	50 ft	\$1.39/ft	\$69.50
Grand Total:												\$388.09

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/27/18 12:47 PM dart.baker.diane

CY

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8C
SVO



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO040632
Order Placed By
Diane Baker

McMaster-Carr Number
6920826-01

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07/27/2018

Line	Product	Ordered	Shipped
1	97386A251 18-8 Stainless Steel Flat Head Solid Rivets, 3/16" Diameter, 1" Long, Packs of 50	1 Pack	1
2	92620A747 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 1/2"-20 Thread Size, 1-3/4" Long, Packs of 10	3 Packs	3
3	91400A191 Mil. Spec. Phillips Rounded Head Screws, 18-8 Stainless Steel, 8-32 Thread Size, 5/16" Long, Packs of 50	2 Packs	2
4	9665K18 302 Stainless Steel Extension Spring Stock, 20" Overall Length, 0.25" OD, 0.032" Wire Diameter	25 Each	25
5	1142A76 Weather-Resistant Rubber Seal, Flange-Mount, Hollow, 1" Overall Width, 1/4" High	50 Feet	50

DAS
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